

# 7902709

sport

Volvo B5234T4 250hp

I-5cyl 2.3L 20v DOHC (DTH/DTH)



## intake

## exhaust

### camshaft data:

lash ramp : hydro  
duration @ 0.1mm : 247°  
duration @ 1.0mm : 208°  
valve lift : 9.40mm  
cam lift :  
lobe angle : 110°  
timing @ 1.0mm : -6° / 34°  
valve lift @ TDC : 0.50mm

hydro  
240°  
203°  
9.25mm  
:  
110°  
32° / -9°  
0.35mm

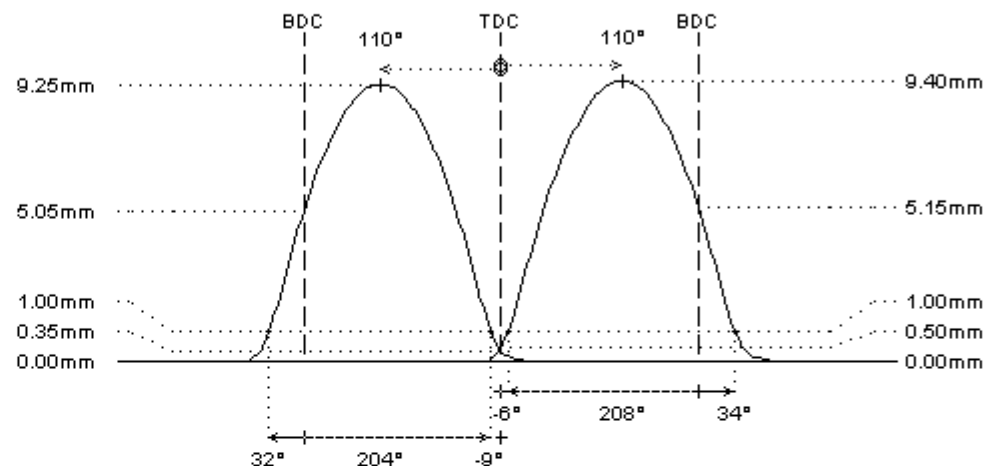
### parts setup:

|                   |            |            |
|-------------------|------------|------------|
| cam wheels :      | :          | :          |
| follower :        | O.E.M.     | O.E.M.     |
| valve lash :      | O.E.M.     | O.E.M.     |
| valve :           | O.E.M.     | O.E.M.     |
| valve locks :     | O.E.M.     | O.E.M.     |
| upper retainer :  | 99383/s    | 99383/s    |
| lower retainer :  | O.E.M.     | O.E.M.     |
| exterior spring : | PAC-S90019 | PAC-S90019 |
| interior spring : | :          | :          |

fitted load / length : 31kg @ 35.5mm : 31kg @ 35.5mm  
max. load / lift : 81kg @ 12.5mm : 81kg @ 12.5mm

### REMARKS :

# check std valve spring setup for coil bind length and use valve spring kit if required



### REMARKS :

- # Please double check before ordering:
  - axial thrust width: 4.5mm
  - cam base diameter: 32mm
  - hydraulic cam followers
  - no VVT