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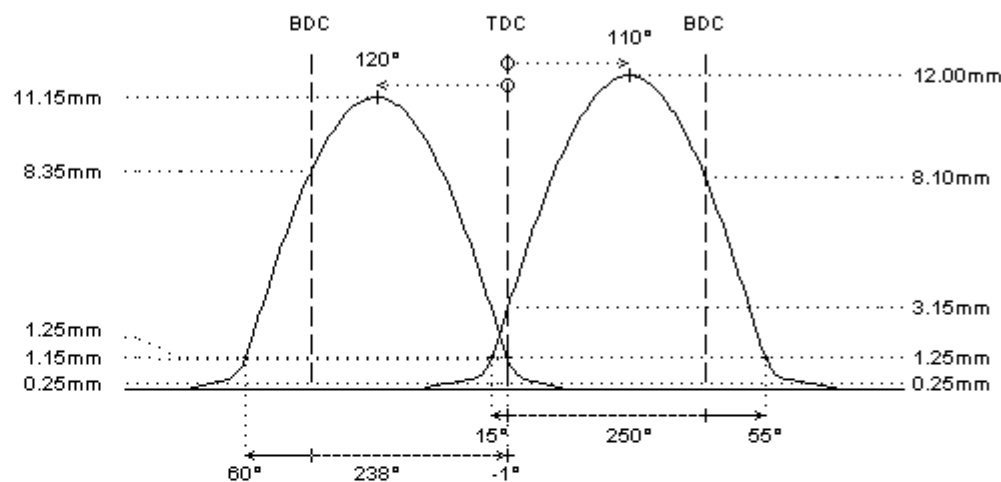
turbo conversion

Volvo B230 B19 - B21 - B23 - B230

I-4cyl 2.3L 8v SOHC (DTs/DTs)



	intake	exhaust
camshaft data:		
lash ramp	: 0.25mm	0.25mm
duration @ 0.1mm	: 295°	274°
duration @ 1.0mm	: 250°	239°
valve lift	: 12.00mm	11.15mm
cam lift	: 12.00mm	11.15mm
lobe angle	: 110°	120°
timing @ 1.0mm	: 15° / 55°	60° / -1°
valve lift @ TDC	: 3.15mm	1.15mm
parts setup:		
cam wheels :	: CTV0021	: CTV0021
follower	: O.E.M.	: O.E.M.
valve lash	: O.E.M.	: O.E.M.
valve	: O.E.M.	: O.E.M.
valve locks	: O.E.M.	: O.E.M.
upper retainer	: O.E.M.	: O.E.M.
lower retainer	: O.E.M.	: O.E.M.
exterior spring	: O.E.M.	: O.E.M.
interior spring		
fitted load / length	: 30kg @ 38.0mm	: 30kg @ 38.0mm
max. load / lift	: 80kg @ 12.0mm	: 80kg @ 12.0mm



REMARKS :

- # Volvo has used many different camshaft specifications. Please indicate STD cam base diameter and cam height when ordering sports camshafts. Depending on the engine version and application, extra modifications may be required.
- # for TURBO conversion (atmospheric to turbo)

REMARKS :