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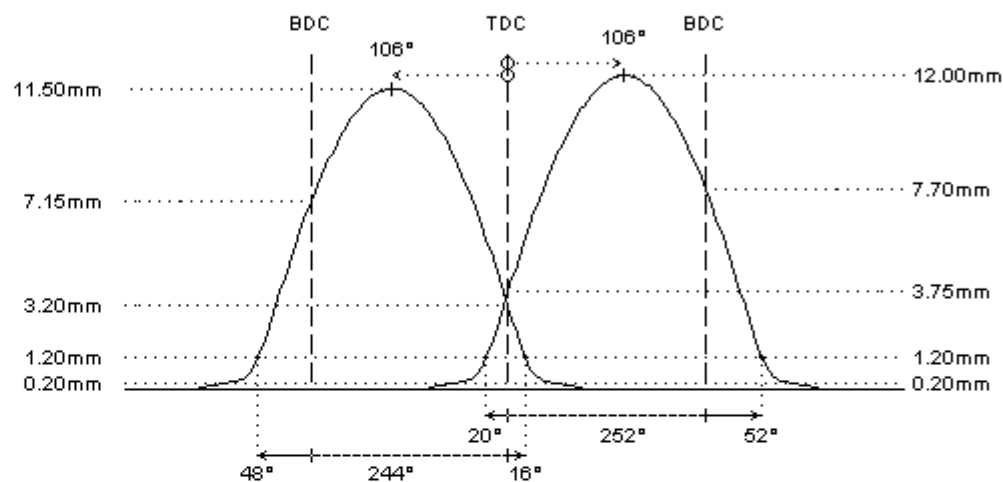
tarmac rally - race

Bmw M52 B25 170hp, vanos in
I-6cyl 2.5L 24v DOHC (DTH/DTH)



	intake	exhaust
camshaft data:		
lash ramp	: 0.20mm	0.20mm
duration @ 0.1mm	: 290°	282°
duration @ 1.0mm	: 252°	244°
valve lift	: 12.00mm	11.50mm
cam lift	:	
lobe angle	: 106°	106°
timing @ 1.0mm	: 20° / 52°	48° / 16°
valve lift @ TDC	: 3.75mm	3.20mm
parts setup:		
cam wheels :	:	:
follower	: CC002	: CC002
valve lash	: TS102	: TS102
valve	: O.E.M.	: O.E.M.
valve locks	: O.E.M.	: O.E.M.
upper retainer	: 99468/s	: 99468/s
lower retainer	: O.E.M.	: O.E.M.
exterior spring	: PAC-S99843	: PAC-S99843
interior spring	:	:
fitted load / length	: 35kg @ 37.5mm	: 35kg @ 37.5mm
max. load / lift	: 95kg @ 14.0mm	: 95kg @ 14.0mm

REMARKS :



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- # - steel billet camshafts
- # - valve clearance is to be adjusted using mechanical lash caps
- please make sure that the lash cap does not touch the valve locks !
- # FOR COMPETITION APPLICATIONS ONLY. Following details must be verified:
 - the camshafts must turn smooth in the cylinderhead, provide free travel by machining where needed
 - distance between valve seal and retainer at full lift must be 0.6mm at least
 - minimum valve spring travel of 1.0mm at full lift must be provided
 - distance between valve and piston 1.0mm (pref. 1.5mm). check 5-15° before TDC on exhaust, and after TDC on intake
- # VVT reprogramming, operating range adjustment or even eliminating the VVT system should be considered for camshafts with increased duration
- # valve lift and timing data are illustrated on fixed centerline (disabled VVT system)
- # Before camshaft installation: please remove the cam carriers and fit the new camshafts in the empty cam carriers to check interference with the cam lobes. Modify the cam carriers if required.
- # ONLY for use in competition engines with independent engine management (throttle position sensor) or carburetors

