

# 1003502

tarmac rally - race

Audi ABC 2nd generation: 7mm valves

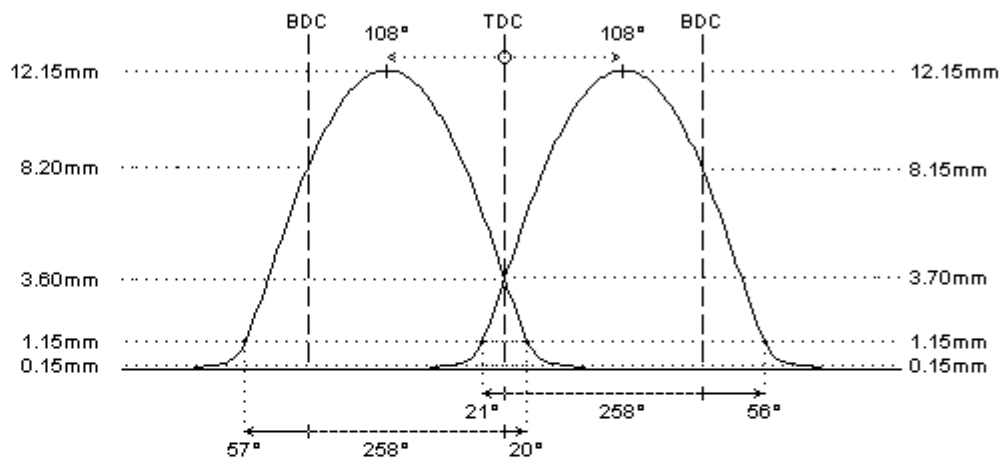
V-6cyl 2.6L 12v SOHC (DTH/DTH)



	intake	exhaust
<b>camshaft data:</b>		
lash ramp	: 0.15mm	0.15mm
duration @ 0.1mm	: 295°	295°
duration @ 1.0mm	: 257°	257°
valve lift	: 12.15mm	12.15mm
cam lift	:	
lobe angle	: 108°	108°
timing @ 1.0mm	: 21° / 56°	57° / 20°
valve lift @ TDC	: 3.70mm	3.60mm
<b>parts setup:</b>		
cam wheels :	:	:
follower	:  CC005	:  CC005
valve lash	:  TS102	:  TS102
valve	: O.E.M.	: O.E.M.
valve locks	: O.E.M.	: O.E.M.
upper retainer	:  99386	:  99386
lower retainer	: O.E.M.	: O.E.M.
exterior spring	:  PAC-S90019	:  PAC-S90019
interior spring	:	:
fitted load / length	: 33kg @ 35.0mm	: 33kg @ 35.0mm
max. load / lift	: 80kg @ 12.0mm	: 80kg @ 12.0mm

### REMARKS :

- # if required, machine cylinder head and / or use solid shims to adjust spring load
- # check distance between valve seal and retainer to be at least 0.6mm at full lift



### REMARKS :

- # - valve clearance is to be adjusted using mechanical lash caps
- please make sure that the lash cap does not touch the valve locks !
- # FOR COMPETITION APPLICATIONS ONLY. Following details must be verified:
  - the camshafts must turn smooth in the cylinderhead, provide free travel by machining where needed
  - distance between valve seal and retainer at full lift must be 0.6mm at least
  - minimum valve spring travel of 1.0mm at full lift must be provided
  - distance between valve and piston 1.0mm (pref. 1.5mm). check 5-15° before TDC on exhaust, and after TDC on intake
- # ONLY for dirt track applications and pro street use with adjustable engine management or carburetors